UNITED STATES SECURITIES AND EXCHANGE COMMISSION

WASHINGTON, DC 20549

FORM 8-K

CURRENT REPORT Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934

Date of report (Date of earliest event reported): February 19, 2020

ALLISON TRANSMISSION HOLDINGS, INC.

(Exact Name of Registrant as Specified in Charter)

Delaware (State or other jurisdiction of incorporation) 001-35456 (Commission File Number) 26-0414014 (IRS Employer Identification No.)

46222

One Allison Way, Indianapolis, Indiana (Address of principal executive offices)

(Zip Code)

Registrant's telephone number, including area code (317) 242-5000

Not Applicable (Former name or former address, if changed since last report)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (*see* General Instruction A.2. below):

□ Written communication pursuant to Rule 425 under the Securities Act (17 CFR 230.425)

□ Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)

Dere-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))

D Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

Securities registered pursuant to Section 12(b) of the Act:

	Trading	Name of each exchange
Title of each class	Symbol(s)	on which registered
Common stock, \$0.01 par value	ALSN	New York Stock Exchange

Indicate by check mark whether the registrant is an emerging growth company as defined in Rule 405 of the Securities Act of 1933 (17 CFR §230.405 of this chapter) or Rule 12b-2 of the Securities Exchange Act of 1934 (17 CFR §240.12b-2 of this chapter).

Emerging growth company \Box

If an emerging growth company, indicate by check mark if the registrant has elected not to use the extended transition period for complying with any new or revised financial accounting standards provided pursuant to Section 13(a) of the Exchange Act.

Item 2.02 Results of Operations and Financial Condition.

On February 19, 2020, Allison Transmission Holdings, Inc. ("Allison") published an earnings release reporting its financial results for the three months and year ended December 31, 2019. A copy of the earnings release is attached as Exhibit 99.1 hereto. Following the publication of the earnings release, Allison will host an earnings call on February 20, 2020 at 8:00 a.m. ET on which its financial results for the three months and year ended December 31, 2019 will be discussed. The investor presentation materials that will be used for the call are attached as Exhibit 99.2 hereto.

On February 19, 2020, Allison posted the materials attached as Exhibits 99.1 and 99.2 on its web site (www.allisontransmission.com).

As discussed on page 2 of Exhibit 99.2, the investor presentation contains forward-looking statements within the meaning of the federal securities laws. These statements are present expectations, and are subject to the limitations listed therein and in Allison's other Securities and Exchange Commission filings, including that actual events or results may differ materially from those in the forward-looking statements.

The foregoing information (including the exhibits hereto) is being furnished and shall not be deemed "filed" for purposes of Section 18 of the Securities Exchange Act of 1934, as amended, or otherwise subject to the liabilities of that section, nor shall it be deemed incorporated by reference in any filing under the Securities Act of 1933, as amended, except as expressly set forth by specific reference in such filing.

Item 9.01 Financial Statements and Exhibits.

(d) Exhibits.

Exhibit Number	Description
99.1	Earnings release dated February 19, 2020.
99.2	Investor presentation materials dated February 19, 2020.
104	Cover Page Interactive Data File (embedded within the Inline XBRL document).

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

Date: February 19, 2020

Allison Transmission Holdings, Inc.

By: /s/ Eric C. Scroggins

 Name:
 Eric C. Scroggins

 Title:
 Vice President, General Counsel and Secretary



Allison Transmission Announces Fourth Quarter and Full Year 2019 Results

- * Fourth Quarter 2019: Net Sales \$617 million, Net Income \$107 million, Adjusted EBITDA \$216 million, Net Cash Provided by Operating Activities \$202 million, Adjusted Free Cash Flow \$121 million
- * Full Year 2019: Net Sales \$2,698 million, Net Income \$604 million, Adjusted EBITDA \$1,083 million, Net Cash Provided by Operating Activities \$847 million, Adjusted Free Cash Flow \$675 million

INDIANAPOLIS, February 19, 2020 – Allison Transmission Holdings Inc. (NYSE: ALSN), the largest global provider of commercial duty fullyautomatic transmissions, today reported net sales for the fourth quarter of \$617 million, a 5 percent decrease from the same period in 2018. The decrease in net sales was principally driven by lower demand in the Global Off-Highway and Service Parts, Support Equipment & Other end markets partially offset by higher demand in the North America On-Highway end market.

Net Income for the quarter was \$107 million compared to \$147 million for the same period in 2018. Adjusted EBITDA, a non-GAAP financial measure, for the quarter was \$216 million compared to \$261 million for the same period in 2018. Net Cash Provided by Operating Activities for the quarter was \$202 million compared to \$232 million for the same period in 2018. Adjusted Free Cash Flow, a non-GAAP financial measure, for the quarter was \$121 million compared to \$184 million for the same period in 2018.

David S. Graziosi, President and Chief Executive Officer of Allison Transmission commented:

"2019 was an important year for Allison Transmission. We successfully completed three acquisitions, broke ground on two state-of-the-art technology facilities and achieved meaningful market share gains in North America. Full year 2019 results exceeded our guidance expectations, and both our North America and Outside North America On-Highway end markets concluded a third consecutive record revenue year." Graziosi continued, "I am further pleased to report that Allison's established and well-defined approach to capital structure and allocation remains intact. During the fourth quarter, we settled \$62 million of share repurchases, resulting in \$393 million of total share repurchases for the year, or approximately 7% of our outstanding shares. Also during the quarter, we paid a dividend of \$0.15 per share and completed an opportunistic repricing of our term loan due March 2026, illustrating our commitment to prudent balance sheet management through a low-cost, flexible and pre-payable debt structure with long-dated maturities, while simultaneously investing in our business and returning capital to shareholders."

Fourth Quarter Net Sales by End Market

	Q4 2019 Net Sales	Q4 2018 Net Sales	
End Market	(\$M)	(\$M)	% Variance
North America On-Highway	\$ 330	\$ 303	9%
North America Off-Highway	\$ 1	\$ 17	(94%)
Defense	\$ 42	\$ 36	17%
Outside North America On-Highway	\$ 91	\$95	(4%)
Outside North America Off-Highway	\$ 18	\$ 47	(62%)
Service Parts, Support Equipment & Other	\$ 135	\$ 149	(9%)
Total Net Sales	\$ 617	\$ 647	(5%)

Fourth Quarter Highlights

North America On-Highway end market net sales were up 9 percent from the same period in 2018 principally driven by higher demand for Rugged Duty Series, Highway Series and Electric-Hybrid Propulsion models, led by the continued execution of our growth initiatives and associated market share gains, and down 11 percent on a sequential basis principally driven by lower demand for Rugged Duty Series, Highway Series and Pupil Transport/Shuttle Series models.

North America Off-Highway end market net sales were down \$16 million from the same period in 2018 and down \$5 million sequentially, in both cases principally driven by lower demand from hydraulic fracturing applications.

Defense end market net sales were up 17 percent from the same period in 2018 principally driven by higher Tracked vehicle demand and up 5 percent on a sequential basis principally driven by higher Wheeled vehicle demand.

Outside North America On-Highway end market net sales were down 4 percent from the same period in 2018 principally driven by lower demand in Europe and Asia partially offset by higher demand in South America and down 9 percent sequentially principally driven by lower demand in Europe.

Outside North America Off-Highway end market net sales were down \$29 million from the same period in 2018 and down \$6 million on a sequential basis, in both cases principally driven by lower demand in the energy, mining and construction sectors.

Service Parts, Support Equipment & Other end market net sales were down 9 percent from the same period in 2018 principally driven by lower demand for North America Off-Highway service parts and up 3 percent sequentially principally driven by higher demand for North America parts.

Gross profit for the quarter was \$298 million, a decrease of 12 percent from \$338 million for the same period in 2018. Gross margin for the quarter was 48.3 percent, a decrease of 390 basis points from a gross margin of 52.2 percent for the same period in 2018. The decrease in gross profit from the same period in 2018 was principally driven by lower net sales and unfavorable mix, partially offset by price increases on certain products and favorable material costs.

Selling, general and administrative expenses for the quarter were \$92 million, an increase of \$2 million from the same period in 2018. The increase was principally driven by increased commercial activities spending partially offset by lower 2019 product warranty expense.

Engineering – research and development expenses for the quarter were \$47 million, an increase of \$10 million from the same period in 2018. The increase was principally driven by increased product initiatives spending.

During the fourth quarter, we recorded an \$8 million benefit related to a reduction of the liability for ongoing environmental remediation activities at our Indianapolis, Indiana manufacturing facilities.

Interest expense for the quarter was \$33 million, an increase of \$2 million from the same period in 2018. The increase was principally driven by higher interest rates related to long-term debt refinancing that extended maturities at fixed interest rates.

Net income for the quarter was \$107 million, a decrease of \$40 million from the same period in 2018. The decrease was principally driven by lower gross profit and increased product initiatives spending partially offset by an environmental remediation benefit.

Net cash provided by operating activities was \$202 million, a decrease of \$30 million from the same period in 2018. The decrease was principally driven by lower gross profit, increased cash interest expense and increased product initiatives spending partially offset by lower operating working capital requirements and decreased cash income taxes.

Fourth Quarter Non-GAAP Financial Measures

Adjusted EBITDA for the quarter was \$216 million, a decrease of \$45 million from the same period in 2018. The decrease in Adjusted EBITDA was principally driven by lower gross profit and increased product initiatives spending.

Adjusted Free Cash Flow for the quarter was \$121 million, a decrease of \$63 million from the same period in 2018. The decrease was principally driven by \$33 million of increased capital expenditures and \$30 million of lower net cash provided by operating activities.

Full Year 2020 Guidance

Allison expects 2020 net sales to be in the range of \$2,375 to \$2,475 million, Net Income in the range of \$425 to \$475 million, Adjusted EBITDA in the range of \$855 to \$915 million, Net Cash Provided by Operating Activities in the range of \$600 to \$640 million, Adjusted Free Cash Flow in the range of \$430 to \$480 million and cash income taxes in the range of \$60 to \$70 million.

Our 2020 net sales guidance reflects lower demand in the Global On-Highway and Global Off-Highway end markets partially offset by increased demand in the Service Parts, Support Equipment & Other and Defense end markets and price increases on certain products.

Although we are not providing specific first quarter 2020 guidance, Allison does expect first quarter net sales to be down from the same period in 2019 principally driven by lower demand expected in the Global On-Highway end markets.

Conference Call and Webcast

The company will host a conference call at 8:00 a.m. ET on Thursday, February 20 to discuss its fourth quarter and full year 2019 results and full year 2020 guidance. The dial-in number is 1-877-425-9470 and the international dial-in number is 1-201-389-0878. A live webcast of the conference call will also be available online at http://ir.allisontransmission.com.

For those unable to participate on the conference call, a replay will be available from 11:00 a.m. ET on February 20 until 11:59 p.m. ET on February 27. The replay dial-in number is 1-844-512-2921 and the international replay dial-in number is 1-412-317-6671. The replay passcode is 13698301.

About Allison Transmission

Allison Transmission (NYSE: ALSN) is the world's largest manufacturer of fully automatic transmissions for medium- and heavy-duty commercial vehicles. Allison transmissions are used in a variety of applications including refuse, construction, fire, distribution, bus, motorhomes, defense and energy. Founded in 1915, the company is headquartered in Indianapolis, Indiana, USA. With a market presence in more than 80 countries, Allison has regional headquarters in the Netherlands, China and Brazil with manufacturing facilities in the U.S., Hungary and India. Allison also has approximately 1,400 independent distributor and dealer locations worldwide. For more information, visit allisontransmission.com.

Forward-Looking Statements

This press release contains forward-looking statements. All statements other than statements of historical fact contained in this press release are forwardlooking statements, including all statements regarding future financial results. In some cases, you can identify forward-looking statements by terminology such as "may," "will," "should," "expect," "plans," "project," "anticipate," "believe," "estimate," "predict," "intend," "forecast," "could." "potential," "continue" or the negative of these terms or other similar terms or phrases. Forward-looking statements are not guarantees of future performance and involve known and unknown risks. Factors which may cause the actual results to differ materially from those anticipated at the time the forward-looking statements are made include, but are not limited to: risks related to our substantial indebtedness; our participation in markets that are competitive; the highly cyclical industries in which certain of our end users operate; uncertainty in the global regulatory and business environments in which we operate; our ability to prepare for, respond to and successfully achieve our objectives relating to technological and market developments, competitive threats and changing customer needs; the concentration of our net sales in our top five customers and the loss of any one of these; the failure of markets outside North America to increase adoption of fully-automatic transmissions; U.S. and foreign defense spending; general economic and industry conditions; increases in cost, disruption of supply or shortage of raw materials or components used in our products; the discovery of defects in our products, resulting in delays in new model launches, recall campaigns and/or increased warranty costs and reduction in future sales or damage to our brand and reputation; risks associated with our international operations, including increased trade protectionism; labor strikes, work stoppages or similar labor disputes, which could significantly disrupt our operations or those of our principal customers; our intention to pay dividends and repurchase shares of our common stock and other risks and uncertainties associated with our business described in our Annual Report on Form 10-K, Quarterly Reports on Form 10-Q and Current Reports on Form 8-K. Although we believe the expectations reflected in such forward-looking

statements are based upon reasonable assumptions, we can give no assurance that the expectations will be attained or that any deviation will not be material. All information is as of the date of this press release, and we undertake no obligation to update any forward-looking statement to conform the statement to actual results or changes in expectations.

Use of Non-GAAP Financial Measures

This press release contains information about Allison's financial results and forward-looking estimates of financial results which are not presented in accordance with accounting principles generally accepted in the United States ("GAAP"). Such non-GAAP financial measures are reconciled to their closest GAAP financial measures at the end of this press release. Non-GAAP financial measures should not be considered in isolation or as a substitute for our reported results prepared in accordance with GAAP and, as calculated, may not be comparable to other similarly titled measures of other companies.

We use Adjusted EBITDA and Adjusted EBITDA as a percent of net sales to measure our operating profitability. We believe that Adjusted EBITDA and Adjusted EBITDA as a percent of net sales provide management, investors and creditors with useful measures of the operational results of our business and increase the period-to-period comparability of our operating profitability and comparability with other companies. Adjusted EBITDA as a percent of net sales is also used in the calculation of management's incentive compensation program. The most directly comparable GAAP measure to Adjusted EBITDA is Net income. The most directly comparable GAAP measure to Adjusted EBITDA as a percent of net sales. Adjusted EBITDA is calculated as the earnings before interest expense, income tax expense, amortization of intangible assets, depreciation of property, plant and equipment and other adjustments as defined by Allison Transmission, Inc.'s, the Company's wholly-owned subsidiary, Second Amended and Restated Credit Agreement. Adjusted EBITDA as a percent of net sales is calculated as the earnings before interest expense, income tax expense, and the calculated by net sales.

We use Adjusted Free Cash Flow to evaluate the amount of cash generated by our business that, after the capital investment needed to maintain and grow our business and certain mandatory debt service requirements, can be used for the repayment of debt, stockholder distributions and strategic opportunities, including investing in our business. We believe that Adjusted Free Cash Flow enhances the understanding of the cash flows of our business for management, investors and creditors. Adjusted Free Cash Flow is also used in the calculation of management's incentive compensation program. The most directly comparable GAAP measure to Adjusted Free Cash Flow is Net cash provided by operating activities. Adjusted Free Cash Flow is calculated as Net cash provided by operating activities after additions of long-lived assets.

Attachment

- · Condensed Consolidated Statements of Operations
- Condensed Consolidated Balance Sheets
- · Condensed Consolidated Statements of Cash Flows
- Reconciliation of GAAP to Non-GAAP Financial Measures
- · Reconciliation of GAAP to Non-GAAP Financial Measures for Full Year Guidance

Contacts

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Allison Transmission Holdings, Inc. Condensed Consolidated Statements of Operations (Unaudited, dollars in millions, except per share data)

	Three months ended December 31, 2019 2018			Twelve months ended I 2019		nded Dece	d December 31, 2018	
Net sales	\$	617	\$	647	\$	2,698	\$	2,713
Cost of sales		319		309		1,304		1,291
Gross profit		298		338		1,394		1,422
Selling, general and administrative		92		90		354		364
Engineering - research and development		47		37		154		131
Environmental remediation		(8)		—		(8)		—
Loss associated with impairment of long-lived assets		2		4		2		4
Operating income		165		207		892		923
Interest expense, net		(33)		(31)		(134)		(121)
Other income (expense), net		2		(2)		10		3
Income before income taxes		134		174		768		805
Income tax expense		(27)		(27)		(164)		(166)
Net income	\$	107	\$	147	\$	604	\$	639
Basic earnings per share attributable to common stockholders	\$	0.90	\$	1.15	\$	4.95	\$	4.81
Diluted earnings per share attributable to common stockholders	\$	0.90	\$	1.14	\$	4.91	\$	4.78

Allison Transmission Holdings, Inc. Condensed Consolidated Balance Sheets (Unaudited, dollars in millions)

	mber 31, 2019	ember 31, 2018
ASSETS		
Current Assets		
Cash and cash equivalents	\$ 192	\$ 231
Accounts receivable, net	253	279
Inventories	199	170
Other current assets	 42	 45
Total Current Assets	686	725
Property, plant and equipment, net	616	466
Intangible assets, net	1,042	1,066
Goodwill	2,041	1,941
Other non-current assets	 65	 39
TOTAL ASSETS	\$ 4,450	\$ 4,237
LIABILITIES		
Current Liabilities		
Accounts payable	\$ 150	\$ 169
Product warranty liability	24	26
Current portion of long-term debt	6	—
Deferred revenue	35	34
Other current liabilities	202	197
Total Current Liabilities	 417	 426
Product warranty liability	28	40
Deferred revenue	104	88
Long-term debt	2,512	2,523
Deferred income taxes	387	329
Other non-current liabilities	221	172
TOTAL LIABILITIES	 3,669	 3,578
TOTAL STOCKHOLDERS' EQUITY	781	659
TOTAL LIABILITIES & STOCKHOLDERS' EQUITY	\$ 4,450	\$ 4,237

Allison Transmission Holdings, Inc. Condensed Consolidated Statements of Cash Flows (Unaudited, dollars in millions)

	Three months ended December 31, 2019 2018			Twelve months ended December 31, 2019 2018			,	
Net cash provided by operating activities	\$	202	\$	232	\$	847	\$	837
Net cash used for investing activities (a) (b)		(82)		(51)		(405)		(103)
Net cash used for financing activities		(81)		(171)		(480)		(700)
Effect of exchange rate changes on cash		1				(1)		(2)
Net increase (decrease) in cash and cash equivalents		40		10		(39)		32
Cash and cash equivalents at beginning of period		152		221		231		199
Cash and cash equivalents at end of period	\$	192	\$	231	\$	192	\$	231
Supplemental disclosures:								
Interest paid	\$	62	\$	47	\$	125	\$	115
Income taxes paid	\$	5	\$	21	\$	89	\$	101
(a) Business acquisitions	\$	—	\$	—	\$	(232)	\$	—
(b) Additions of long-lived assets	\$	(81)	\$	(48)	\$	(172)	\$	(100)

Allison Transmission Holdings, Inc. Reconciliation of GAAP to Non-GAAP Financial Measures (Unaudited, dollars in millions)

	Three mon Deceml 2019	ber 31, 2018	Twelve mor Decemb 2019	oer 31, 2018
Net income (GAAP)	\$ 107	\$ 147	\$ 604	\$ 639
plus:				
Income tax expense	27	27	164	166
Interest expense, net	33	31	134	121
Amortization of intangible assets	21	21	86	87
Depreciation of property, plant and equipment	24	19	81	77
Stock-based compensation expense (a)	3	4	13	13
Environmental remediation (b)	(8)	—	(8)	—
UAW Local 933 retirement incentive (c)	6	8	5	15
Loss associated with impairment of long-lived assets (d)	2	4	2	4
Expenses related to long-term debt refinancing (e)		—	1	—
Acquisition-related earnouts (f)	1	—	1	_
Technology-related investment expense (g)		3	_	3
Unrealized (gain) loss on foreign exchange (h)		(3)	_	3
Adjusted EBITDA (Non-GAAP)	\$ 216	\$ 261	\$1,083	\$1,128
Net sales (GAAP)	\$ 617	\$ 647	\$2,698	\$2,713
Net income as a percent of net sales (GAAP)	17.3%	22.7%	22.4%	23.6%
Adjusted EBITDA as a percent of net sales (Non-GAAP)	35.0%	40.3%	40.1%	41.6%
Net cash provided by operating activities (GAAP)	\$ 202	\$ 232	\$ 847	\$ 837
Deductions to Reconcile to Adjusted Free Cash Flow:				
Additions of long-lived assets	(81)	(48)	(172)	(100)
Adjusted free cash flow (Non-GAAP)	\$ 121	\$ 184	\$ 675	\$ 737

(a) Represents stock-based compensation expense (recorded in Cost of sales, Selling, general and administrative, and Engineering – research and development).

(b) Represents an environmental remediation benefit (recorded in Selling, general and administrative) related to a reduction of the liability for ongoing environmental remediation operating, monitoring and maintenance activities at our Indianapolis, Indiana manufacturing facilities.

(c) Represents a charge (recorded in Cost of sales) related to a retirement incentive program for certain employees represented by the International Union, United Automobile, Aerospace and Agricultural Implement Workers of America ("UAW") pursuant to the UAW Local 933 collective bargaining agreement effective through November 2023.

(d) Represents charges (recorded in Selling, general and administrative) associated with the impairment of long-lived assets related to the production of the TC10 transmission.

(e) Represents expenses (recorded in Other income (expense), net) related to the refinancing of the prior term loan due 2022 and prior revolving credit facility due 2021 (together, the "Prior Senior Secured Credit Facility") in the first quarter of 2019 and the repricing of the new term loan due March 2026 ("New Term Loan") in the fourth quarter of 2019.

(f) Represents expenses (recorded in Selling, general and administrative and Engineering - research and development) for earnouts related to our acquisition of Vantage Power Limited.

(g) Represents a charge (recorded in Other income (expense), net) for investments in co-development agreements to expand our position in transmission technologies.

(h) Represents (gains) losses (recorded in Other income (expense), net) on intercompany financing transactions related to investments in plant assets for our India facility.

Allison Transmission Holdings, Inc. Reconciliation of GAAP to Non-GAAP Financial Measures for Full Year Guidance (Unaudited, dollars in millions)

	_		dance	
		ear Ending De Low	,	
Net Income (GAAP)	\$	425	\$	High 475
plus:				
Income tax expense		124		134
Interest expense, net		133		133
Depreciation and amortization		149		149
Stock-based compensation expense (a)		15		15
UAW Local 933 retirement incentive (b)		9		9
Adjusted EBITDA (Non-GAAP)	\$	855	\$	915
Net Cash Provided by Operating Activities (GAAP)	\$	600	\$	640
Deductions to Reconcile to Adjusted Free Cash Flow:				
Additions of long-lived assets		(170)		(160)
Adjusted Free Cash Flow (Non-GAAP)	\$	430	\$	480

(a) Represents employee stock compensation expense (recorded in Cost of sales, Selling, general and administrative, and Engineering – research and development).

(b) Represents a charge (recorded in Cost of sales) related to a retirement incentive program for certain employees represented by the International Union, United Automobile, Aerospace and Agricultural Implement Workers of America ("UAW") pursuant to the UAW Local 933 collective bargaining agreement effective through November 2023.

Q4 2019 Earnings Release

Published February 19, 2020 (Earnings Conference Call February 20, 2020)

David Graziosi, President & Chief Executive Officer Fred Bohley, Senior Vice President & Chief Financial Officer





Safe Harbor Statement

The following information contains, or may be deemed to contain, "forward-looking statements" (as defined in the U.S. Private Securities Litigation Reform Act of 1995). The words "believe," "expect," "anticipate," "intend," "estimate" and other expressions that are predictions of or indicate future events and trends and that do not relate to historical matters identify forward-looking statements. You should not place undue reliance on these forward-looking statements. Although forward-looking statements reflect management's good faith beliefs, reliance should not be placed on forward-looking statements because they involve known and unknown risks, uncertainties and other factors, which may cause actual results, performance or achievements to differ materially from anticipated future results, performance or achievements expressed or implied by such forward-looking statements. Forward-looking statements speak only as of the date the statements are made. We undertake no obligation to publicly update or revise any forward-looking statement, whether as a result of new information, future events, changed circumstances or otherwise. These forward-looking statements are subject to numerous risks and uncertainties, including, but not limited to: our participation in markets that are competitive; the highly cyclical industries in which certain of our end users operate; uncertainty in the global regulatory and business environments in which we operate; our ability to prepare for, respond to and successfully achieve our objectives relating to technological and market developments, competitive threats and changing customer needs; the concentration of our net sales in our top five customers and the loss of any one of these; the failure of markets outside North America to increase adoption of fullyautomatic transmissions; the success of our research and development efforts, the outcome of which is uncertain; our failure to identify, consummate or effectively integrate acquisitions; U.S. and foreign defense spending; general economic and industry conditions; increases in cost, disruption of supply or shortage of raw materials or components used in our products; the discovery of defects in our products, resulting in delays in new model launches, recall campaigns and/or increased warranty costs and reduction in future sales or damage to our brand and reputation; risks associated with our international operations, including increased trade protectionism; labor strikes, work stoppages or similar labor disputes, which could significantly disrupt our operations or those of our principal customers; risks related to our substantial indebtedness; and our intention to pay dividends and repurchase shares of our common stock.

assumptions made in preparing Allison Transmission cannot assure you that the anv of the forwardlooking statements will prove accurate or that any long-term financial goals will be realized. All forward-looking statements included in this presentation speak only as of the date made, and Allison Transmission undertakes no obligation to update or revise publicly any such forward-looking statements, whether as a result of new information, future events, or otherwise. In particular, Allison Transmission cautions you not to place undue weight on certain forward-looking statements pertaining to potential growth opportunities, long-term financial goals or the value we currently ascribe to certain tax attributes set forth herein. Actual results may vary significantly from these statements.

Allison Transmission's business is subject to numerous risks and uncertainties, which may cause future results of operations to vary significantly from those presented herein. Important factors that could cause actual results to differ materially are discussed in Allison Transmission's Annual Report on Form 10-K for the year ended December 31, 2018.



Non-GAAP Financial Information

We use Adjusted EBITDA and Adjusted EBITDA as a percent of net sales to measure our operating profitability. We believe that Adjusted EBITDA and Adjusted EBITDA as a percent of net sales provide management, investors and creditors with useful measures of the operational results of our business and increase the period-to-period comparability of our operating profitability and comparability with other companies. Adjusted EBITDA as a percent of net sales is also used in the calculation of management's incentive compensation program. The most directly comparable U.S. generally accepted accounting principles ("GAAP") measure to Adjusted EBITDA and Adjusted EBITDA as a percent of net sales is Net income and Net income as a percent of net sales, respectively. Adjusted EBITDA is calculated as the earnings before interest expense, income tax expense, amortization of intangible assets, depreciation of property, plant and equipment and other adjustments as defined by Allison Transmission, Inc.'s, the Company's wholly-owned subsidiary, Second Amended and Restated Credit Agreement. Adjusted EBITDA as a percent of net sales is calculated as Adjusted EBITDA divided by net sales.

We use Adjusted Free Cash Flow to evaluate the amount of cash generated by our business that, after the capital investment needed to maintain and grow our business and certain mandatory debt service requirements, can be used for repayment of debt, stockholder distributions and strategic opportunities, including investing in our business. We believe that Adjusted Free Cash Flow enhances the understanding of the cash flows of our business for management, investors and creditors. Adjusted Free Cash Flow is also used in the calculation of management's incentive compensation program. The most directly comparable GAAP measure to Adjusted Free Cash Flow is Net cash provided by operating activities. Adjusted Free Cash Flow is calculated as Net cash provided by operating activities after additions of long-lived assets.



Call Agenda

- Q4 2019 Performance
- 2020 Guidance



Q4 2019 Performance Summary

(\$ in millions)	Q4 2019	Q4 2018	% Variance
Net Sales	\$617	\$647	(4.6%)
Gross Margin %	48.3%	52.2%	(390) bps
Net Income	\$107	\$147	(27.2%)
Adjusted EBITDA ⁽¹⁾	\$216	\$261	(17.2%)

Commentary

Net Sales: decrease was principally driven by lower demand in the Global Off-Highway and Service Parts, Support Equipment & Other end markets partially offset by higher demand in the North America On-Highway end market.

Gross Margin: decrease was principally driven by lower net sales and unfavorable mix, partially offset by price increases on certain products and favorable material costs.

Net Income: decrease was principally driven by lower gross profit and increased product initiatives spending partially offset by an environmental remediation benefit.

Adjusted EBITDA: decrease was principally driven by lower gross profit and increased product initiatives spending.

(1) See Appendix for a reconciliation of Adjusted EBITDA.



Q4 2019 Sales Performance

(\$ in millions)

End Markets	Q4 2019	Q4 2018	% Variance	Commentary
North America On-Hwy	\$330	\$303	8.9%	Principally driven by higher demand for Rugged Duty Series, Highway Series and Electric-Hybrid Propulsion models, led by the continued execution of our growth initiatives and associated market share gains
North America Off-Hwy	\$1	\$17	(94.1%)	Principally driven by lower demand from hydraulic fracturing applications
Defense	\$42	\$36	16.7%	Principally driven by higher Tracked vehicle demand
Outside North America On-Hwy	\$91	\$95	(4.2%)	Principally driven by lower demand in Europe and Asia partially offset by higher demand in South America
Outside North America Off-Hwy	\$18	\$47	(61.7%)	Principally driven by lower demand in the energy, mining and construction sectors
Service Parts, Support Equipment & Other	\$135	\$149	(9.4%)	Principally driven by lower demand for North America Off-Highway service parts
Total	\$617	\$647	(4.6%)	



Q4 2019 Financial Performance

(\$ in millions, except per share data)	Q4 2019	Q4 2018	\$ Var	% Var	Commentary
Net Sales	\$617	\$647	(\$30)	(4.6%)	Decrease was principally driven by lower demand in the Global Off-Highway and Service Parts, Support Equipment & Other end markets partially offset by higher demand in the North America On-Highway end market
Cost of Sales	\$319	\$309	(\$10)	(3.2%)	
Gross Profit	\$298	\$338	(\$40)	(11.8%)	Decrease was principally driven by lower net sales and unfavorable mix, partially offset by price increases on certain products and favorable material costs
Operating Expenses					
Selling, General and Administrative	\$92	\$90	(\$2)	(2.2%)	Increase was principally driven by increased commercial activities spending partially offset by lower 2019 product warranty expense
Engineering – Research and Development	\$47	\$37	(\$10)	(27.1%)	Increase was principally driven by increased product initiatives spending
Loss associated with Impairment of Long- Lived Assets	\$2	\$4	\$2	50.0%	
Total Operating Expenses	\$141	\$131	(\$10)	(7.6%)	
Environmental Remediation	(\$8)	\$0	\$8	N/A	Benefit related to a reduction of the liability for ongoing environmental remediation activities at our Indianapolis, Indiana manufacturing facilities
Operating Income	\$165	\$207	(\$42)	(20.3%)	
Interest Expense, net	(\$33)	(\$31)	(\$2)	(6.5%)	Increase was principally driven by higher interest rates related to long-term debt refinancing that extended maturities at fixed interest rates
Other Income (Expense), net	\$2	(\$2)	\$4	200%	
Income Before Income Taxes	\$134	\$174	(\$40)	(23.0%)	
Income Tax Expense	(\$27)	(\$27)	\$0	0.0%	
Net Income	\$107	\$147	(\$40)	(27.2%)	
Diluted Earnings Per Share	\$0.90	\$1.14	(\$0.24)	(21.1%)	Q4 2019: 119M shares; Q4 2018: 129M shares
Adjusted EBITDA ⁽¹⁾	\$216	\$261	(\$45)	(17.2%)	

(1) See Appendix for the reconciliation from Net Income.



Q4 2019 Cash Flow Performance

(\$ in millions)	Q4 2019	Q4 2018	\$ Variance	% Variance	Commentary
Net Cash Provided by Operating Activities	\$202	\$232	(\$30)	(12.9%)	Principally driven by lower gross profit, increased cash interest expense and increased product initiatives spending partially offset by lower operating working capital requirements and decreased cash income taxes
CapEx	\$81	\$48	\$33	68.8%	Principally driven by increased spending related to investments in productivity and replacement programs, and engineering and testing capabilities
Adjusted Free Cash Flow ⁽¹⁾	\$121	\$184	(\$63)	(34.2%)	Principally driven by increased capital expenditures and lower net cash provided by operating activities
(\$ in millions)	Q4 2019	Q4 2018	\$ Variance	% Variance	Commentary
Operating Working Capital ⁽²⁾ Percentage of LTM Sales	11.4%	10.3%	N/A	110 Bps	Principally driven by increased operating working capital associated with the Walker Die Casting acquisition
Cash Paid for Interest	\$62	\$47	(\$15)	(31.9%)	Principally driven by intra-year timing of payments
Cash Paid for Income Taxes	\$5	\$21	\$16	76.2%	Principally driven by intra-year timing of payments and decreased income before income taxes

See Appendix for a reconciliation of Adjusted Free Cash Flow.
 Operating Working Capital = A/R + Inventory – A/P.

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2020 Guidance – End Markets Net Sales Commentary

(\$ in millions)								
End Market	2019 Net Sales	2020 Midpoint	Commentary					
North America On-Hwy	\$1,474	(16%)	Principally driven by lower class 8 straight truck and class 5 through 7 truck production					
North America Off-Hwy	\$30	(50%)	Principally driven by lower demand for hydraulic fracturing applications					
Defense	\$151	13%	Principally driven by higher Tracked vehicle demand partially offset by lower Wheeled vehicle demand					
Outside North America On-Hwy	\$390	(9%)	Principally driven by lower demand in Europe and Asia					
Outside North America Off-Hwy	\$109	(24%)	Principally driven by lower demand in the energy sector					
Service Parts, Support Equipment & Other	\$544	4%	Principally driven by aluminum die casting component volume associated with the Walker Die Casting acquisition partially offset by decreased demand for North America Off-Highway service parts					

Allison expects first quarter net sales to be down from the same period in 2019 principally driven by lower demand in the Global On-Highway end markets and up sequentially driven by higher demand in the North America On-Highway end market



2020 Guidance

(\$ in millions)	Guidance	Commentary
Net Sales	\$2,375 to \$2,475	Reflects lower demand in the Global On-Highway and Global Off-Highway end markets partially offset by increased demand in the Service Parts, Support Equipment & Other and Defense end markets and price increases on certain products
Net Income	\$425 to \$475	
Adjusted EBITDA	\$855 to \$915	
Net Cash provided by Operating Activities	\$600 to \$640	
Adjusted Free Cash Flow	\$430 to \$480	Net Cash Provided by Operating Activities less CapEx
Cash Income Taxes	\$60 to \$70	



APPENDIX Non-GAAP Financial Information



Non-GAAP Reconciliations (1 of 3)

Adjusted EBITDA reconciliation							
						Three months ended	
\$ in millions, Unaudited		December 31,					
	2015	2016	2017	2018	2019	2018	2019
Net income (GAAP)	\$182	\$215	\$504	\$639	\$604	\$147	\$107
plus:							
Interest expense, net	114	101	103	121	134	31	33
Income tax expense	107	126	23	166	164	27	27
Technology-related investment expenses	_	1	16	3	_	3	_
Impairments	81	_	32	4	2	4	2
Environmental remediation	14	_	_	_	(8)	-	(8)
Amortization of intangible assets	97	92	90	87	86	21	21
Depreciation of property, plant and equipment	88	84	80	77	81	19	24
Loss on redemptions and repayments of long-term debt	1	_	_	_	-	-	_
Stockholder activism expenses	_	4	_	_	-	-	_
Dual power inverter module extended coverage	(2)	1	(2)	_	-	-	_
UAW Local 933 signing bonus	_	_	10	_	_	-	_
UAW Local 933 retirement incentive	_	_	_	15	5	8	6
Unrealized loss (gain) on commodity hedge contracts	1	(2)	_	_	-	-	_
Unrealized loss (gain) on foreign exchange	1	1	_	3	_	(3)	_
Expenses related to long-term debt refinancing	25	12	_	_	1	-	_
Acquisition-Related Earnouts	_	_	_	_	1	-	1
Stock-based compensation expense	11	9	12	13	13	4	3
Adjusted EBITDA (Non-GAAP)	\$720	\$644	\$868	\$1,128	\$1,083	\$261	\$216
Net Sales (GAAP)	\$1,986	\$1,840	\$2,262	\$2,713	\$2,698	\$647	\$617
Net income as a percent of net sales	9.2%	11.7%	22.3%	23.6%	22.4%	22.7%	17.3%
Adjusted EBITDA as a percent of net sales	36.2%	35.0%	38.4%	41.6%	40.1%	40.3%	35.0%



Non-GAAP Reconciliations (2 of 3)

Adjusted Free Cash Flow reconciliation								
						Three mo	nths ended	
\$ in millions, Unaudited	For the year ended December 31,						December 31,	
	2015	2016	2017	2018	2019	2018	2019	
Net Cash Provided by Operating Activities (GAAP)	\$580	\$591	\$658	\$837	\$847	\$232	\$202	
(Deductions) or Additions:								
Long-lived assets	(58)	(71)	(91)	(100)	(172)	(48)	(81)	
Stockholder activism expenses	· _ ·	4	_	_	_	_	-	
Excess tax benefit from stock-based compensation	8	6	_	—	-	_	_	
Adjusted Free Cash Flow (Non-GAAP)	\$530	\$530	\$567	\$737	\$675	\$184	\$121	



Non-GAAP Reconciliations (3 of 3)

Guidance Reconciliation								
\$ in millions	Guidance							
	Year Ending December 31, 202							
	Low			High				
Net Income (GAAP)	\$	425	\$	475				
plus:								
Income tax expense		124		134				
Interest expense, net		133		133				
Depreciation and amortization		149		149				
Stock-based compensation expense		15		15				
UAW Local 933 retirement incentive		9		9				
Adjusted EBITDA (Non-GAAP)	\$	855	\$	915				
Net Cash Provided by Operating Activities (GAAP)	\$	600	\$	640				
Deductions to Reconcile to Adjusted Free Cash Flow:								
Additions of long-lived assets		(170)		(160)				
Adjusted Free Cash Flow (Non-GAAP)	\$	430	\$	480				

