UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

FORM 8-K

CURRENT REPORT
Pursuant to Section 13 OR 15(d) of The
Securities Exchange Act of 1934

Date of Report (Date of earliest event reported) April 29, 2013

ALLISON TRANSMISSION HOLDINGS, INC.

(Exact name of registrant as specified in its charter)

Delaware (State or other jurisdiction of incorporation) 001-35456 (Commission File Number) 26-0414014 (IRS Employer Identification No.)

One Allison Way, Indianapolis, Indiana (Address of principal executive offices)

46222 (Zip Code)

Registrant's telephone number, including area code (317) 242-5000

Not Applicable (Former name or former address, if changed since last report)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (see General Instruction A.2. below):

Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)

Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)

Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))

Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

Item 2.02 Results of Operations and Financial Condition.

On April 29, 2013, Allison Transmission Holdings, Inc. ("Allison") published an earnings release reporting its financial results for the three months ended March 31, 2013. A copy of the earnings release is attached as Exhibit 99.1 hereto. Following the publication of the earnings release, Allison will host an earnings call on which its financial results for the three months ended March 31, 2013 will be discussed. The investor presentation materials that will be used for the call are attached as Exhibit 99.2 hereto.

On April 29, 2013, Allison posted the materials attached as Exhibits 99.1 and 99.2 on its web site (www.allisontransmission.com)

As discussed on page 2 of Exhibit 99.2, the investor presentation contains forward-looking statements within the meaning of the federal securities laws. These statements are present expectations, and are subject to the limitations listed therein and in Allison's other Securities and Exchange Commission filings, including that actual events or results may differ materially from those in the forward-looking statements.

The foregoing information (including the exhibits hereto) is being furnished and shall not be deemed "filed" for purposes of Section 18 of the Securities Exchange Act of 1934, as amended, or otherwise subject to the liabilities of that section, nor shall it be deemed incorporated by reference in any filing under the Securities Act of 1933, as amended, except as expressly set forth by specific reference in such filing.

Item 9.01 Financial Statements and Exhibits.

(d) Exhibits.

Exhibit Number	Description
99.1	Earnings release dated April 29, 2013.
99.2	Investor presentation materials dated April 29, 2013.

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

Date: April 29, 2013

Allison Transmission Holdings, Inc.

/s/ Eric C. Scroggins By:

Name: Eric C. Scroggins
Title: Vice President, General Counsel and Secretary

EXHIBIT INDEX

Exhibit Number Description

99.1 Earnings release dated April 29, 2013.

99.2 Investor presentation materials dated April 29, 2013.





Allison Transmission Announces First Quarter 2013 Results

- · Net Sales \$457 million, Adjusted Net Income \$80 million and Adjusted Free Cash Flow \$48 million
- · Adjusted EBITDA excluding technology-related license expenses \$147 million, or 32.1 percent of Net Sales

INDIANAPOLIS, April 29, 2013 – Allison Transmission Holdings Inc. (NYSE: ALSN), the largest global provider of commercial duty fully-automatic transmissions and hybrid-propulsion systems, today reported net sales for the quarter of \$457 million, a 24 percent decrease from the same period in 2012. Net Income for the quarter was \$28 million, compared to a net income of \$58 million for the same period in 2012, a decrease of \$30 million. Adjusted Net Income, a non-GAAP financial measure, for the quarter was \$80 million, compared to Adjusted Net Income of \$144 million for the same period in 2012, a decrease of \$64 million. Diluted earnings per share for the quarter were \$0.15.

The decrease in net sales was principally driven by considerably lower demand in the North America energy sector's hydraulic fracturing market, relative to the same period in 2012, due to weakness in natural gas pricing, previously considered reductions in U.S. defense spending and weaker global On-Highway end markets. Partially offsetting these declines were price increases on certain products.

Adjusted EBITDA, a non-GAAP financial measure, for the quarter was \$141 million, or 30.8 percent of net sales, compared to \$223 million for the same period in 2012. Excluding \$6 million of technology-related license expenses Adjusted EBITDA for the quarter was \$147 million, or 32.1 percent of net sales. Adjusted Free Cash Flow, also a non-GAAP financial measure, for the quarter was \$48 million compared to \$120 million for the same period in 2012.

Lawrence E. Dewey, Chairman, President and Chief Executive Officer of Allison Transmission commented, "Our first quarter 2013 results are consistent with the guidance we provided to the market on February 19. Despite challenging end markets demand conditions, Allison continued to demonstrate strong operating margins and cash flow by executing initiatives to proactively align costs and programs across our business. Although these initiatives affected our entire organization, we believe Allison continues to be well positioned for a cyclical recovery in the North America On-Highway end market while supporting its Outside North America growth plans. Maintaining our prudent approach to capital structure management we refinanced the remaining balance of our Senior Secured Credit Facility Term B-1 Loan due in 2014, reduced the applicable borrowing margin of our Senior Secured Credit Facility Term B-2 Loan due in 2017, extended the maturity of our \$400 million revolving credit facility to 2016 and paid a quarterly dividend to our shareholders. In addition, on April 15, Allison's Board of Directors approved an increase in its quarterly cash dividend from \$0.06 to \$0.12 per share, further highlighting our commitments to cash flow generation and the return of capital to shareholders."

First Quarter Net Sales by End Market

	Q1 2013 Net Sales	Q1 2012 Net Sales	
End Market	(\$M)	(\$M)	% Variance
North America On-Highway	\$ 188	\$ 219	(14%)
North America Hybrid-Propulsion Systems for Transit Bus	\$ 31	\$ 35	(11%)
North America Off-Highway	\$ 8	\$ 74	(89%)
Defense	\$ 57	\$ 77	(26%)
Outside North America On-Highway	\$ 62	\$ 66	(6%)
Outside North America Off-Highway	\$ 21	\$ 32	(34%)
Service, Parts, Support Equipment & Other	\$ 90	\$ 99	(9%)
Total Net Sales	\$ 457	\$ 602	(24%)

First Quarter Highlights

North America On-Highway end market net sales were down 14 percent from the same period in 2012 principally driven by lower demand for Rugged Duty Series models partially offset by increased demand for Motorhome Series models.

North America Hybrid-Propulsion Systems for Transit Bus end market net sales were down 11 percent from the same period in 2012 principally driven by municipal subsidy and spending constraints, engine emission improvements and non-hybrid alternative technologies that generally require a fully-automatic transmission (e.g. xNG).

North America Off-Highway end market net sales were down 89 percent from the same period in 2012 principally driven by lower demand from hydraulic fracturing applications due to weakness in natural gas pricing.

Defense end market net sales were down 26 percent from the same period in 2012 principally driven by continued reductions in U.S. defense spending to longer term averages experienced during periods without active conflicts.

Outside North America On-Highway end market net sales were down 6 percent from the same period in 2012 reflecting weakness in Asia partially offset by strength in Latin America.

Outside North America Off-Highway end market net sales were down 34 percent from the same period in 2012 principally driven by weakness in the mining sector.

Service Parts, Support Equipment & Other end market net sales were down 9 percent from the same period in 2012 principally driven by lower demand for North America Off-Highway service parts and global support equipment commensurate with lower transmission unit volumes, partially offset by price increases on certain products.

Gross profit for the quarter was \$198 million, a decrease of 30 percent from gross profit of \$284 million for the same period in 2012. Gross margin for the quarter was 43.4 percent, an increase of 60 basis points from a gross margin of 42.8 percent for the fourth quarter of 2012, excluding costs (\$7 million) and charges (\$8 million) to conclude a new five-year labor agreement. The decrease in gross profit from the same period in 2012 was principally driven by decreased net sales and unfavorable material costs, partially offset by improved manufacturing performance and price increases on certain products.

Selling, general and administrative expenses for the quarter were \$88 million, a decrease of 13 percent from selling, general and administrative expenses of \$101 million for the same period in 2012. The decrease was principally driven by \$8 million of lower intangible asset amortization and reduced global commercial spending activities reflecting actions to align costs and programs across our business with expectations of weakened near-term end markets demand.

Engineering – research and development expenses for the quarter were \$29 million, compared to \$28 million for the same period in 2012, a decrease of \$5 million excluding the 2013 technology-related license expenses of \$6 million to expand our position in transmission technologies. The decrease was principally driven by lower product initiatives spending reflecting actions to align costs and programs across our business with expectations of weakened near-term end markets demand.

First Quarter Non-GAAP Financial Measures

Adjusted EBITDA for the quarter was \$141 million, or 30.8 percent of net sales, compared to \$223 million, or 37.0 percent of net sales, for the same period in 2012. Adjusted EBITDA excluding technology-related license expenses for the quarter was \$147 million, or 32.1 percent of net sales, an increase of 180 basis points from an Adjusted EBITDA margin, excluding costs (\$7 million) to conclude a new five-year labor agreement and a product warranty charge (\$9 million) for specific product issues, of 30.3 percent for the fourth quarter of 2012. The decrease in Adjusted EBITDA from the same period in 2012 was principally driven by decreased net sales, unfavorable material costs and \$6 million of technology-related license expenses, partially offset by improved manufacturing performance, price increases on certain products, reduced global commercial spending activities and reduced product initiatives spending.

Adjusted Net Income for the quarter was \$80 million compared to \$144 million for the same period in 2012. The decrease in Adjusted Net Income was principally driven by decreased Adjusted EBITDA, partially offset by decreased cash interest expense as a result of debt refinancing and repayments, and \$14 million of premiums and expenses in 2012 related to redemptions of long-term debt.

Adjusted Free Cash Flow for the quarter was \$48 million compared to \$120 million for the same period in 2012. The decrease was principally driven by decreased net cash provided by operating activities partially offset by reduced capital expenditures. The decrease in capital expenditures was principally driven by the 2012 expansion of our India facility and lower product initiatives spending, partially offset by increased investments in productivity and replacement programs.

Full Year 2013 Guidance Update

We are affirming our full year 2013 guidance released to the market on February 19: net sales decline in the range of 6 to 8 percent, Adjusted EBITDA margin excluding technology-related license expenses in the range of 32 to 34 percent, Adjusted Free Cash Flow in the range of \$325 to \$375 million, capital expenditures in the range of \$80 to \$90 million and cash income taxes in the range of \$15 to \$20 million.

Consistent with our previous guidance we expect low levels of demand in the North America energy sector's hydraulic fracturing market, reductions in U.S. defense spending to longer term averages experienced during periods without active conflicts and lower demand in the North America Hybrid-Propulsion Systems for Transit Bus end market due to municipal spending constraints to lead to net sales reductions in these end markets. We also expect that the majority of the full year 2013 net sales reduction implied by the midpoint of our guidance has occurred in the first quarter, and will be followed by growth in the global On-Highway end markets for the balance of the year. Our full year 2013 Adjusted EBITDA margin excluding technology-related license expenses guidance incorporates several initiatives to proactively align costs and programs across our business with Allison's net sales guidance.

Conference Call and Webcast

The company will host a conference call at 4:30 p.m. EDT on Monday April 29 to discuss its first quarter 2013 results. Dial-in number is 719-325-2454 and the U.S. toll-free dial-in number is 888-401-4668. The passcode for the call is 9910460. A live webcast of the conference call will also be available online at http://ir.allisontransmission.com.

For those unable to participate in the conference call, a replay will be available from 7:30 p.m. EDT on April 29 until 11:59 p.m. EDT on May 6. The replay dial-in number is 858-384-5517 and the U.S. toll-free replay dial-in number is 877-870-5176. The replay passcode is 9910460.

About Allison Transmission

Allison Transmission is the world's largest manufacturer of fully-automatic transmissions for medium- and heavy-duty commercial vehicles, medium- and heavy-tactical U.S. defense vehicles and hybrid-propulsion systems for transit buses. Allison transmissions are used in a variety of applications including on-highway trucks (distribution, refuse, construction, fire and emergency), buses (primarily school and transit), motor homes, off-highway vehicles and equipment (primarily energy and mining) and defense vehicles (wheeled and tracked). Founded in 1915, the Allison business is headquartered in Indianapolis, Ind., USA and employs approximately 2,800 people. Allison has manufacturing facilities and customization centers located in China, The Netherlands, Brazil, India and Hungary. With a global presence, serving customers in North America, Europe, Asia, Australia, South America, and Africa, Allison also has over 1,400 independent distributor and dealer locations worldwide. More information about Allison is available at www.allisontransmission.com.

Forward-Looking Statements

This press release may contain forward-looking statements. All statements other than statements of historical fact contained in this press release are forward-looking statements, including all statements regarding future financial results. In some cases, you can identify forward-looking statements by terminology such as "may," "will," "should," "expect," "plans," "project," "anticipate," "believe," "estimate," "predict," "intend," "forecast," "could," "potential," "continue" or the negative of these terms or other similar terms or phrases. Forward-looking statements are not guarantees of future performance and involve known and unknown risks. Factors which may cause the actual results to differ materially from those anticipated at the time the forward-looking statements are made include, but are not limited to: risks related to our substantial indebtedness; our participation in markets that are competitive; the highly cyclical industries in which certain of our end users operate; the failure of markets outside North America to increase adoption of fully-automatic transmissions; the concentration of our net sales in our top five customers and the loss of any one of these; future reductions or changes in government subsidies for hybrid vehicles, U.S. defense spending; general economic and industry conditions; the discovery of defects in our products, resulting in delays in new model launches, recall campaigns and/or increased warranty costs and reduction in future sales or

damage to our brand and reputation; our ability to prepare for, respond to and successfully achieve our objectives relating to technological and market developments and changing customer needs; risks associated with our international operations; and labor strikes, work stoppages or similar labor disputes, which could significantly disrupt our operations or those of our principal customers. Although we believe the expectations reflected in such forward-looking statements are based upon reasonable assumptions, we can give no assurance that the expectations will be attained or that any deviation will not be material. All information is as of the date of this press release, and we undertake no obligation to update any forward-looking statement to conform the statement to actual results or changes in expectations.

Use of Non-GAAP Financial Measures

This press release contains information about Allison's financial results which are not presented in accordance with accounting principles generally accepted in the United States ("GAAP"). Such non-GAAP financial measures are reconciled to their closest GAAP financial measures at the end of this press release. Non-GAAP financial measures should not be considered in isolation or as a substitute for our reported results prepared in accordance with GAAP and, as calculated, may not be comparable to other similarly titled measures of other companies.

Attachment

- Condensed Consolidated Statements of Operations
- · Condensed Consolidated Balance Sheets
- Condensed Consolidated Statements of Cash Flows
- · Reconciliation of GAAP to Non-GAAP Financial Measures

Contacts

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Media Relations (317) 242-5000 media@allisontransmission.com

Allison Transmission Holdings, Inc. Condensed Consolidated Statements of Operations (Unaudited, dollars in millions, except per share data)

		Three months 2013	ended M	arch 31, 2012
Net sales	\$	457.4	\$	601.9
Cost of sales		259.1		318.1
Gross profit		198.3		283.8
Selling, general and administrative expenses		87.9		101.2
Engineering - research and development		29.0	_	27.9
Operating income	·	81.4		154.7
Interest expense, net		(33.9)		(40.7)
Other expense, net		(3.1)		(30.8)
Income before income taxes		44.4		83.2
Income tax expense		(16.9)		(25.2)
Net income	\$	27.5	\$	58.0
Basic earnings per share attributable to common stockholders	\$	0.15	\$	0.32
Diluted earnings per share attributable to common stockholders	\$	0.15	\$	0.31

Allison Transmission Holdings, Inc. Condensed Consolidated Balance Sheets (dollars in millions)

	March 31, 2013	December 31, 2012
ASSETS	(Unaudited)	(Audited)
Current Assets		
Cash and cash equivalents	\$ 120.9	\$ 80.2
Accounts receivables - net of allowance for doubtful accounts of \$1.2 and \$0.9, respectively	204.0	165.0
Inventories	168.2	157.1
Deferred income taxes, net	56.7	55.3
Other current assets	28.9	32.7
Total Current Assets	578.7	490.3
Property, plant and equipment, net	585.2	596.2
Intangible assets, net	3,627.2	3,657.1
Deferred income taxes, net	21.2	32.3
Other non-current assets	91.6	90.1
TOTAL ASSETS	\$ 4,903.9	\$ 4,866.0
LIABILITIES		
Current Liabilities		
Accounts payable	\$ 161.4	\$ 133.1
Current portion of long term debt	23.5	19.5
Other current liabilities	211.9	225.2
Total Current Liabilities	396.8	377.8
Long term debt	2,791.4	2,801.3
Other non-current liabilities	320.9	330.0
TOTAL LIABILITIES	3,509.1	3,509.1
TOTAL STOCKHOLDERS' EQUITY	1,394.8	1,356.9
TOTAL LIABILITIES & STOCKHOLDERS' EQUITY	\$ 4,903.9	\$ 4,866.0

Allison Transmission Holdings, Inc. Condensed Consolidated Statements of Cash Flows (Unaudited, dollars in millions)

	hree months 2013	ended M	arch 31, 2012
Net cash provided by operating activities	\$ 54.7	\$	139.6
Net cash used for investing activities	(19.1)		(35.4)
- Additions of long - lived assets	(12.6)		(35.7)
Net cash provided by (used for) financing activities	2.1		(217.8)
Effect of exchange rate changes in cash	3.0		(7.5)
Net increase (decrease) in cash and cash equivalents	 40.7		(121.1)
Cash and cash equivalents at beginning of period	80.2		314.0
Cash and cash equivalents at end of period	\$ 120.9	\$	192.9
Supplemental disclosures:			
Interest paid	\$ 30.0	\$	36.1
Income taxes paid	\$ 1.2	\$	2.9

Allison Transmission Holdings, Inc. Reconciliation of GAAP to Non-GAAP Financial Measures (Unaudited, dollars in millions)

	Three months ended	
Net income	2013 \$ 27.5	\$ 58.0
plus:	Ψ 27.3	ψ 30.0
Interest expense, net	33.9	40.7
Cash interest expense	(30.0)	(36.1)
Income tax expense	16.9	25.2
Cash income taxes	(1.2)	(2.9)
Fee to terminate services agreement with the Sponsors (a)	_	16.0
Initial public offering expenses (b)	_	5.7
Technology-related investments expense (c)	2.5	_
Amortization of intangible assets	29.9	37.5
Adjusted net income	\$ 79.5	\$ 144.1
Cash interest expense	30.0	36.1
Cash income taxes	1.2	2.9
Depreciation of property, plant and equipment	24.7	24.6
Loss on repurchases of long-term debt (d)	_	13.5
Unrealized loss (gain) on hedge contracts (e)	1.9	(0.7)
Other (f)	3.4	2.5
Adjusted EBITDA	\$ 140.7	\$ 223.0
Adjusted EBITDA excluding technology-related license expenses (g)	\$ 146.7	\$ 223.0
Net sales	\$ 457.4	\$ 601.9
Adjusted EBITDA margin	30.8%	37.0%
Adjusted EBITDA margin excluding technology-related license expenses (g)	32.1%	37.0%
Net Cash Provided by Operating Activities	\$ 54.7	\$ 139.6
(Deductions) or Additions to Reconcile to Adjusted Free Cash Flow:		
Additions of long-lived assets	(12.6)	(35.7)
Fee to terminate services agreement with the Sponsors (a)	_	16.0
Technology-related license expenses (g)	6.0	
Adjusted Free Cash Flow	\$ 48.1	\$ 119.9

- (a) Represents a one-time payment (recorded in Other expense, net) to terminate the services agreement with affiliates of The Carlyle Group and Onex Corporation (the "Sponsors").
- (b) Represents fees and expenses (recorded in Other expense, net) related to our initial public offering in March 2012.
- (c) Represents an impairment charge (recorded in Other expense, net) for an investment in a co-development agreement to expand our position in transmission technologies.
- (d) Represents a loss (recorded in Other expense, net) realized on the redemptions and repayments of long-term debt for the three months ended March 31, 2012.
- (e) Represents \$1.9 million and (\$0.7) million of unrealized losses/(gains) (recorded in Other expense, net) on the mark-to-market of our foreign currency and commodities derivative contracts for the three months ended March 31, 2013 and 2012, respectively.
- (f) Represents employee stock compensation expense and service fees (recorded in Selling, general and administrative expenses) paid to the Sponsors.
- (g) Represents payments (recorded in Engineering-research and development) for licenses to expand our position in transmission technologies.

Q1 2013 Earnings Release

April 29, 2013

Lawrence Dewey, Chairman, President & Chief Executive Officer David Graziosi, Executive Vice President & Chief Financial Officer





Safe Harbor Statement



The following information contains, or may be deemed to contain, "forward-looking statements" (as defined in the U.S. Private Securities Litigation Reform Act of 1995). The words "believe," "expect," "anticipate," "intend," "estimate" and other expressions that are predictions of or indicate future events and trends and that do not relate to historical matters identify forward-looking statements. You should not place undue reliance on these forward-looking statements. Although forward-looking statements reflect management's good faith beliefs, reliance should not be placed on forward-looking statements because they involve known and unknown risks, uncertainties and other factors, which may cause the actual results, performance or achievements to differ materially from anticipated future results, performance or achievements expressed or implied by such forward-looking statements. Forward-looking statements speak only as of the date the statements are made. We undertake no obligation to publicly update or revise any forward-looking statement, whether as a result of new information, future events, changed circumstances or otherwise. These forward-looking statements are subject to numerous risks and uncertainties, including, but not limited to: risks related to our substantial indebtedness; our participation in markets that are competitive; the highly cyclical industries in which certain of our end users operate; the failure of markets outside North America to increase adoption of fully-automatic transmissions; the concentration of our net sales in our top five customers and the loss of any one of these; future reductions or changes in government subsidies for hybrid vehicles, U.S. defense spending; general economic and industry conditions; the discovery of defects in our products, resulting in delays in new model launches, recall campaigns and/or increased warranty costs and reduction in future sales or damage to our brand and reputation; our ability to prepare for, respond to and successfully achieve our objectives relating to technological and market developments and changing customer needs; risks associated with our international operations; and labor strikes, work stoppages or similar labor disputes, which could significantly disrupt our operations or those of our principal customers.

Allison Transmission cannot assure you that the assumptions made in preparing any of the forward-looking statements will prove accurate or that any long-term financial goals will be realized. All forward-looking statements included in this presentation speak only as of the date made, and Allison Transmission undertakes no obligation to update or revise publicly any such forward-looking statements, whether as a result of new information, future events, or otherwise. In particular, Allison Transmission cautions you not to place undue weight on certain forward-looking statements pertaining to potential growth opportunities, long-term financial goals or the value we currently ascribe to certain tax attributes set forth herein. Actual results may vary significantly from these statements.

Allison Transmission's business is subject to numerous risks and uncertainties, which may cause future results of operations to vary significantly from those presented herein. Important factors that could cause actual results to differ materially are discussed in Allison Transmission's Annual Report on Form 10-K for year ended December 31, 2012.

Non-GAAP Financial Information



We use Adjusted net income, Adjusted EBITDA, Adjusted EBITDA excluding technology-related license expenses, Adjusted EBITDA margin, Adjusted EBITDA margin excluding technology-related license expenses, adjusted free cash flow and free cash flow to evaluate our performance relative to that of our peers. In addition, the Senior Secured Credit Facility has certain covenants that incorporate Adjusted EBITDA. However, Adjusted net income, Adjusted EBITDA, Adjusted EBITDA excluding technology-related license expenses, Adjusted EBITDA margin, Adjusted EBITDA margin excluding technology-related license expenses, adjusted free cash flow and free cash flow are not measurements of financial performance under GAAP, and these metrics may not be comparable to similarly titled measures of other companies. Adjusted net income is calculated as the sum of net income (loss), interest expense, net, income tax expense, trade name impairment and amortization of intangible assets, less cash interest, net and cash income taxes, and adjusted for certain non-recurring items. Adjusted EBITDA is calculated as the sum of Adjusted by the Senior Secured Credit Facility and as further described below. Adjusted EBITDA excluding technology-related license expenses is calculated as Adjusted EBITDA divided by net sales. Adjusted EBITDA margin excluding technology-related license expenses is calculated as Adjusted EBITDA excluding technology-related license expenses is calculated as net cash provided by operating activities less capital expenditures. Adjusted free cash flow is free cash flow adjusted for non-recurring items.

We use Adjusted net income to measure our overall profitability because it better reflects our cash flow generation by capturing the actual cash interest paid and cash taxes paid rather than our interest expense and tax expense as calculated under GAAP and excludes the impact of the non-cash annual amortization of certain intangible assets that were created at the time of the Acquisition Transaction. We use Adjusted EBITDA, Adjusted EBITDA excluding technology-related license expenses, Adjusted EBITDA margin and Adjusted EBITDA margin excluding technology-related license expenses to evaluate and control our cash operating costs and to measure our operating profitability. We use adjusted free cash flow and free cash flow to evaluate the amount of cash generated by the business that, after the capital investment needed to maintain and grow our business, can be used for strategic opportunities, including investing in our business and strengthening our balance sheet. We believe the presentation of Adjusted net income, Adjusted EBITDA, Adjusted EBITDA excluding technology-related license expenses, Adjusted free cash and free cash flow enhances our investors' overall understanding of the financial performance and cash flow of our business.

You should not consider Adjusted net income, Adjusted EBITDA, Adjusted EBITDA excluding technology-related license expenses, Adjusted EBITDA margin, Adjusted EBITDA margin excluding technology-related license expenses, adjusted free cash flow and free cash flow as an alternative to net income (loss), determined in accordance with GAAP, as an indicator of operating performance, or as an alternative to net cash provided by operating activities, determined in accordance with GAAP, as an indicator of Allison's cash flow.

Call Agenda



- Q1 2013 Performance
- Full Year 2013 Guidance Update

Q1 2013 Performance Summary



(\$ in millions)	Q1 2013	Q1 2012	% Variance
Net Sales	\$457	\$602	(24.0%)
Gross Margin %	43.4%	47.2%	(380 bps)
Adjusted Net Income (1)	\$80	\$144	(44.8%)
Adjusted Free Cash Flow ⁽¹⁾	\$48	\$120	(59.9%)

Commentary

Net Sales: the decrease was principally driven by considerably lower demand in the North America energy sector's hydraulic fracturing market, relative to the same period in 2012, due to weakness in natural gas pricing, previously considered reductions in U.S. defense spending and weaker Global On-Highway end markets. Partially offsetting these declines were price increases on certain products.

Gross Margin: gross margin for the quarter was 43.4 percent, an increase of 60 basis points from a gross margin of 42.8 percent for the fourth quarter of 2012, the most recent quarter with a similar level of net sales. The fourth quarter of 2012 gross margin excludes \$15 million of costs and charges incurred to conclude a new five-year labor agreement.

Adjusted Net Income: the decrease was principally driven by decreased net sales, unfavorable material cost and \$6 million of technology-related license expenses in 2013 partially offset by improved manufacturing performance, price increases on certain products, reduced global commercial spending activities, reduced product initiatives spending, decreased cash interest expense as a result of debt refinancing and repayments, and \$14 million of premiums and expenses in 2012 related to redemptions of long-term debt.

Adjusted Free Cash Flow: the decrease from the same period in 2012 was principally driven by decreased net cash provided by operating activities partially offset by reduced capital expenditures. The decrease in capital expenditures was principally driven by the 2012 expansion of our India facility and lower product initiatives spending partially offset by increased investments in productivity and replacement programs.

(1) See Appendix for a reconciliation of Adjusted Net Income and Adjusted Free Cash Flow.

Q1 2013 Sales Performance



(\$ in millions)

End Markets	Q1 2013	Q1 2012	% Variance	Commentary
North America On-Hwy	\$188	\$219	(14%)	Decreased commercial vehicle production
North America Hybrid- Propulsion Systems for Transit Bus	\$31	\$35	(11%)	Decreased demand driven by municipal subsidy and spending constraints, engine emission improvements and non-hybrid alternative technologies
North America Off-Hwy	\$8	\$74	(89%)	Decreased demand from hydraulic fracturing applications due to weakness in natural gas pricing
Defense	\$57	\$77	(26%)	Continued reductions in U.S. defense spending to longer term averages experienced during periods without active conflicts
Outside North America On-Hwy	\$62	\$66	(6%)	Weakness in Asia partially offset by Latin America
Outside North America Off-Hwy	\$21	\$32	(34%)	Decreased mining sector demand
Service Parts, Support Equipment & Other	\$90	\$99	(9%)	Reduced demand for North America Off-Hwy service parts and global support equipment partially offset by price increases on certain products
Total	\$457	\$602	(24%)	

Q1 2013 Financial Performance



(\$ in millions, except share data)	Q1 2013	Q1 2012	\$ Var	% Var	Commentary
Net Sales	\$457.4	\$601.9	(\$144.5)	(24.0%)	Decrease was principally driven by considerably lower demand in the North America energy sector's hydraulic fracturing market, relative to the same period in 2012, due to weakness in natural gas pricing, previously considered reductions in U.S. defense spending and weaker Global On-Highway end markets. Partially offsetting these declines were price increases on certain products.
Cost of Sales	\$259.1	\$318.1	\$59.0	18.5%	
Gross Profit	\$198.3	\$283.8	(\$85.5)	(30.1%)	Decreased net sales and unfavorable material cost partially offset by improved manufacturing performance and price increases on certain products
Operating Expenses					
Selling, general and administrative expenses	\$87.9	\$101.2	\$13.3	13.1%	\$8 million of lower intangible asset amortization and reduced global commercial spending activities
Engineering – research and development	\$29.0	\$27.9	(\$1.1)	(3.9%)	A decrease of \$5 million excluding the 2103 technology-related license expense of \$6 million
Total operating expenses	\$116.9	\$129.1	\$12.2	9.5%	
Operating Income	\$81.4	\$154.7	(\$73.3)	(47.4%)	
Interest Expense, net	(\$33.9)	(\$40.7)	\$6.8	16.7%	Decrease principally driven by debt repayments and refinancings
Other Expense, net	(\$3.1)	(\$30.8)	\$27.7	89.9%	Decrease principally driven by 2012 payment to terminate Sponsor services agreement, 2012 IPO related expenses and 2012 premiums and expenses related to redemptions of long- term debt
Income Before Income Taxes	\$44.4	\$83.2	(\$38.8)	(46.6%)	
Income Tax Expense	(\$16.9)	(\$25.2)	\$8.3	32.9%	
Net Income	\$27.5	\$58.0	(\$30.5)	(52.6%)	
Diluted Earnings Per Share	\$0.15	\$0.31	(\$0.16)	(51.6%)	Q1 2013: 187.8M shares; Q1 2012: 186.2M shares
Adjusted EBITDA ⁽¹⁾	\$140.7	\$223.0	(\$82.3)	(36.9%)	
Adjusted EBITDA excluding technology- related license expenses ⁽¹⁾	\$146.7	\$223.0	(\$76.3)	(34.2%)	
Adjusted Net Income ⁽¹⁾	\$79.5	\$144.1	(\$64.6)	(44.8%)	

⁽¹⁾ See Appendix for a reconciliation from Net Income.

Q1 2013 Cash Flow Performance



(\$ in millions)	Q1 2013	Q1 2012	\$ Variance	% Variance	Commentary
Net Cash Provided by Operating Activities	\$55	\$140	(\$85)	(60.8%)	Principally driven by decreased net sales
CapEx	\$13	\$36	(\$23)	(64.7%)	Principally driven by the 2012 expansion of our India facility and lower product initiatives spending partially offset by increased investments in productivity and replacement programs
Adjusted Free Cash Flow (1)	\$48	\$120	(\$72)	(59.9%)	Decreased net cash provided by operating activities partially offset by reduced capital expenditures

(\$ in millions)	Q1 2013	Q1 2012	\$ Variance	% Variance	Commentary
Operating Working Capital ⁽²⁾ Percentage of LTM Sales	10.5%	8.8%	N/A	170 bps	Principally driven by LTM sales reduction and 2013 sales forecast
Cash Paid for Interest	\$30	\$36	(\$6)	(16.9%)	Principally driven by debt repayments and refinancings
Cash Paid for Income Taxes	\$1	\$3	(\$2)	(58.6%)	Decreased taxable income

 ⁽¹⁾ See Appendix for a reconciliation of Adjusted Free Cash Flow.
 (2) Operating Working Capital = A/R + Inventory – A/P.

Full Year 2013 Guidance Update



	Guidance	Commentary
Net Sales Growth from 2012	(6) to (8) percent	Consistent with our previous guidance we expect low levels of demand in the North America energy sector's hydraulic fracturing market, reductions in U.S. defense spending to longer term averages experienced during periods without active conflicts and lower demand in the North America Hybrid-Propulsion Systems for Transit Bus end market due to municipal spending constraints to lead to net sales reductions in these end markets. We also expect that the majority of the full year 2013 net sales reduction implied by the midpoint of our guidance has occurred in the first quarter, and will be followed by growth in the Global On-Highway end markets for the balance of the year.
Adjusted EBITDA Margin excluding technology-related license expenses	32 to 34 percent	Principally driven by sales mix and volume timing
Adjusted Free Cash Flow (\$ in millions)	\$325 to \$375	\$1.73 to \$2.00 per diluted share
CapEx (\$ in millions) Maintenance New Product Programs	\$60 to \$65 \$20 to \$25	New product programs subject to timely completion of development and sourcing milestones
Cash Income Taxes (\$ in millions)	\$15 to \$20	U.S. income tax shield and net operating loss utilization



APPENDIX

Non-GAAP Financial Information

Non-GAAP Reconciliations (1 of 2)



Adjusted Net Income and Adjusted EBITDA reconciliation

\$ in millions, Unaudited	For t	he year ended	December 31	,	Three months ended March 31,		Last twelve months ended March 31,
	2009	2010	2011	2012	2012	2013	2013
Net (loss) income	(\$323.9)	\$29.6	\$103.0	\$514.2	\$58.0	\$27.5	\$483.7
plus:							
Interest expense, net	234.2	277.5	217.3	151.2	40.7	33.9	144.4
Cash interest expense	(242.5)	(239.1)	(208.6)	(167.3)	(36.1)	(30.0)	(161.2)
Income tax expense (benefit)	41.4	53.7	47.6	(298.0)	25.2	16.9	(306.3)
Cash income taxes	(5.5)	(2.2)	(5.8)	(10.7)	(2.9)	(1.2)	(9.0)
Fee to terminate services agreement with Sponsors	_	_	_	16.0	16.0	_	_
Technology-related investment expenses	_	_	_	14.4	_	2.5	16.9
Initial public offering expenses	_	_	_	6.1	5.7	_	0.4
Trade name impairment	190.0	_	_	-	_	_	_
Amortization of intangible assets	155.9	154.2	151.9	150.0	37.5	29.9	142.4
Adjusted net income	\$49.6	\$273.7	\$305.4	\$375.9	\$144.1	\$79.5	\$311.3
Cash interest expense	242.5	239.1	208.6	167.3	36.1	30.0	161.2
Cash income taxes	5.5	2.2	5.8	10.7	2.9	1.2	9.0
Depreciation of property, plant and equipment	105.9	99.6	103.8	102.5	24.6	24.7	102.6
(Gain)/loss on repurchases of long-term debt	(8.9)	(3.3)	16.0	22.1	13.5	_	8.6
Dual power inverter module extended coverage	11.4	(1.9)	_	9.4	_	_	9.4
UAW Local 933 signing bonus	_	_	_	8.8	_	_	8.8
Benefit plan re-measurement	_	_	_	2.3	_	_	2.3
Unrealized (gain) loss on hedge contracts	(5.8)	0.1	6.8	(0.9)	(0.7)	1.9	1.7
Premiums and expenses on tender offer for long-term debt	_	_	56.9	-	_	_	_
Restructuring charges	47.9	_	_	-	_	_	_
Reduction of supply contract liability	_	(3.4)	_	-	_	_	_
Other, net (1)	53.2	10.9	8.6	7.0	2.5	3.4	7.9
Adjusted EBITDA	\$501.3	\$617.0	\$711.9	\$705.1	\$223.0	\$140.7	\$622.8
Adjusted EBITDA excluding technology-related license expenses	\$501.3	\$617.0	\$711.9	\$717.1	\$223.0	\$146.7	\$640.8
Net Sales	\$1,766.7	\$1,926.3	\$2,162.8	\$2,141.8	\$601.9	\$457.4	\$1,997.3
Adjusted EBITDA margin	28.4%	32.0%	32.9%	32.9%	37.0%	30.8%	31.2%
Adjusted EBITDA margin excl technology-related license expenses	28.4%	32.0%	32.9%	33.5%	37.0%	32.1%	32.1%

⁽¹⁾ Includes charges or income related to legacy employee benefits, shared income with General Motors, benefit plan adjustments, transitional costs to establish Allison as a stand-alone entity, pension curtailment adjustments, employee stock compensation expense, service fees paid to Allison's Sponsors and an adjustment for the settlement of litigation which originated with the Predecessor but was assumed by the Company as part of the Acquisition Transaction.

Non-GAAP Reconciliations (2 of 2)



Adjusted Free Cash Flow reconciliation

\$ in millions, Unaudited	For the year ended December 31,				Three months March 3	Last twelve months ended March 31,	
Net Cash Provided by Operating Activities	\$168.7	\$388.9	\$469.2	\$497.5	\$139.6	2013 \$54.7	\$412.6
(Deductions) or Additions:							
Long-lived assets	(88.2)	(73.8)	(96.9)	(123.9)	(35.7)	(12.6)	(100.8)
Fee to terminate services agreement with Sponsors	_	_	_	16.0	16.0	_	_
Technology-related license expenses	_	_	_	12.0	_	6.0	18.0
2009 Non-Recurring Activity (1)	61.0	_	_	_	_	_	
Adjusted Free Cash Flow	\$141.5	\$315.1	\$372.3	\$401.6	\$119.9	\$48.1	\$329.8
Net Sales Adjusted Free Cash Flow (% to Net Sales)	\$1,766.7 8.0%	\$1,926.3 16.4%	\$2,162.8 17.2%	\$2,141.8 18.8%	\$601.9 19.9%	\$457.4 10.5%	\$1,997.3 16.5%

^{(1) 2009} adjusted for certain non-recurring activity: (a) capitalized accrued interest on Senior Toggle Notes (\$29) million, (b) cash restructuring charge \$51 million, (c) accounts payable early payments \$3 million, (d) delayed accounts receivable receipts \$19 million and (e) Lehman LIBOR swap settlement \$17 million.